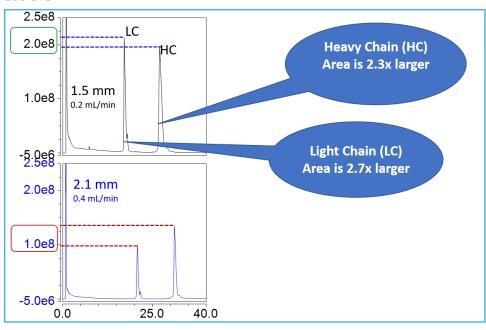


BIOPHARMACEUTICALS



Demonstration of Increased Sensitivity with Reduced Trastuzumab Using a 1.5 mm ID Column



PEAK IDENTITIES

LC = Light chain HC = Heavy chain

TEST CONDITIONS:

Column: HALO 1000 Å Diphenyl, 2.7 µm, 1.5 x 150 mm

Part Number: 9212X-702

Column: HALO 1000 Å Diphenyl, 2.7 µm, 2.1 x 150 mm

Mobile Phase A: Water/0.1% DFA

Mobile Phase B: 50% Acetonitrile/50% n-propanol/0.1% DFA

Gradient: Time (min) %B 0.0 27 40.0 36 40.1 27 27 45.0

Flow Rate: 0.2 mL/min for 1.5 mm ID 0.4 mL/min for 2.1 mm ID

Back Pressure: 252 bar (1.5 mm)

272 bar (2.1 mm)

Temperature: 60 °C Detection: ESI +

Injection Volume: 3 µL of 1.0 mg/mL reduced and

alkylated trastuzumab

Sample Solvent: Water/0.1% TFA LC System: Shimadzu Nexera X2 MS System: ThermoFisher Q Exactive

MS CONDITIONS:

Spray Voltage (kV): 3.8

Capillary temperature: 320 °C

Sheath gas: 35 Aux gas: 10 RF lens: 50

A separation of intact Trastuzumab was performed on a HALO 1000 Å Diphenyl column. The switch from a 2.1 mm ID column to a 1.5 mm ID allows for an increase in sensitivity and reduces overall solvent consumption. In this example both peak intensity and area are increased. This sensitivity was acheived by optimizing the post-column tubing. The 1.5 mm ID column is ideal for achieving more performance from a UHPLC system saving on the investment of a specialized low flow HPLC.

