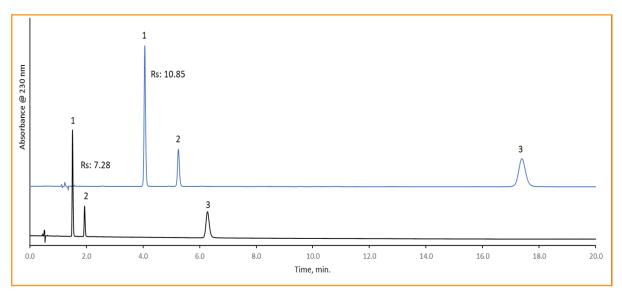


## **PHARMACEUTICALS**



## Separation of Lidocaine and Related Impurities - USP Method Modernization





## **TEST CONDITIONS:**

Column: HALO 120 Å Elevate C18, 2.7 μm, 4.6 x 150 mm

(USP: L1)

Part Number: 92274-702

Column: HALO 120 Å Elevate C18, 2.7 µm, 2.1 x 100 mm

(USP: L1)

Part Number: 92272-602

Mobile Phase A: Potassium Phosphate Buffer, pH: 8.0

Mobile Phase B: Acetonitrile

Isocratic: 30% B

Flow Rate: 1.0, 0.4 mL/min Back Pressure: 255 bar Temperature: 30 °C Injection: 20.0, 3.4 µL

Sample Solvent: Mobile Phase Wavelength: PDA, 230 nm

Flow Cell: 1 µL Data Rate: 100 Hz

Response Time: 0.05 sec.

LC System: Shimadzu Nexera X2

## **PEAK IDENTITIES:**

- 2-Cl-N(2-6-dimethylphenyl) Acetamine (Imp. H)
- 2. 2-6-Dimethylaniline Hydrochloride (Imp. A)
- 3. Lidocaine

Lidocaine is a local anesthetic which prevents pain by blocking the signals at the nerve endings in the skin. A USP organic impurities test method is performed using a HALO® Elevate C18 column (L1) allowing for excellent performance with a high pH mobile phase (blue trace). The method runtime is then reduced by >50% along with a significant decrease in mobile phase consumption while still meeting the impurity resolution requirments of no less than 1.5 (black trace).



