

Improved Bioseparations with a Novel Charged Surface Superficially Porous Silica Column

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Advanced Materials Technology, Inc.

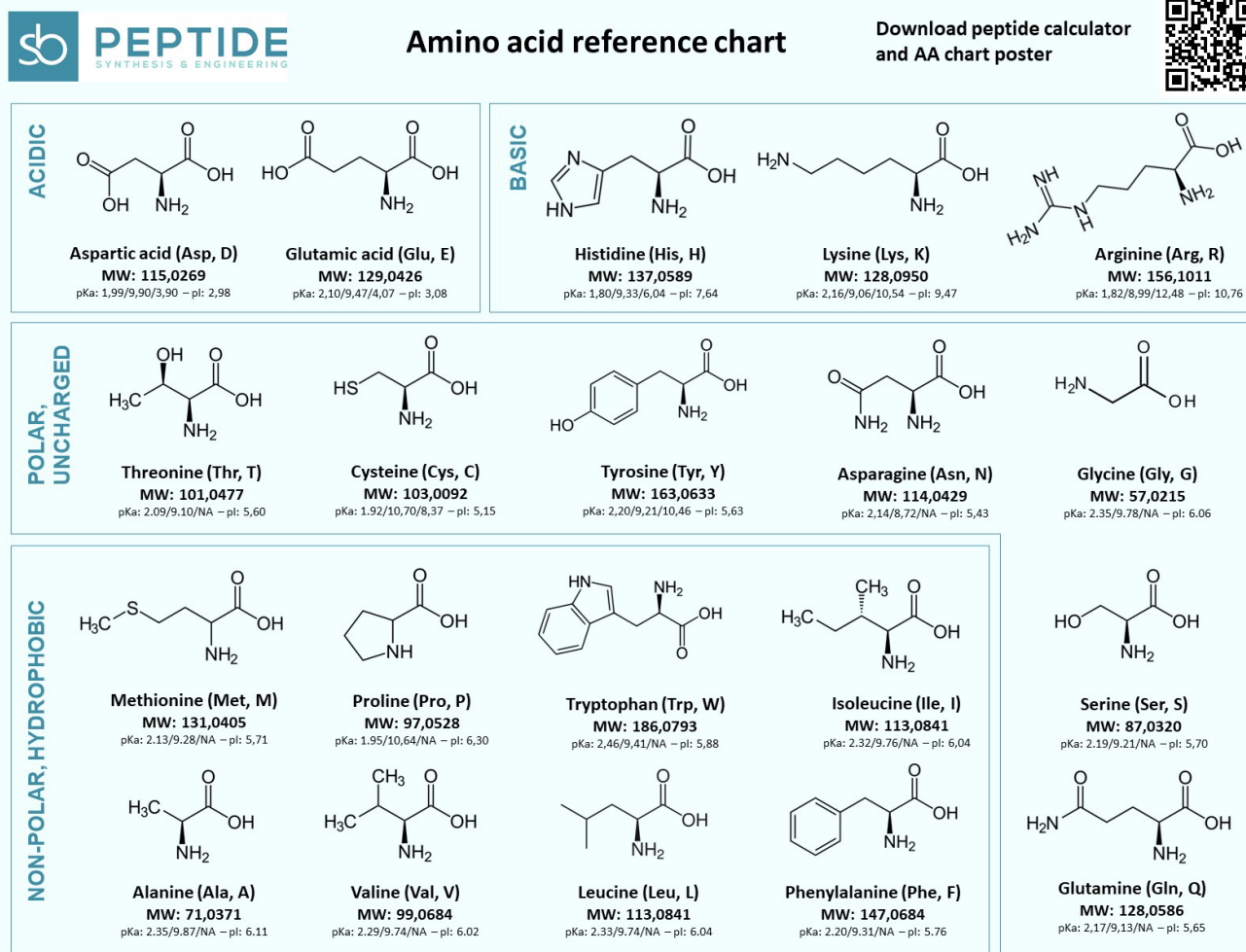


Pittcon

March 3, 2025

Peptides are Basic Compounds

- In acidic conditions:
 - N-terminus protonated
 - Lysine/Arginine are protonated
 - C-terminal protonated
 - Carboxylic acids are neutral
- Basic compounds can be challenging
 - Reverse Phase



Legend: pKa (C-ter / N-ter / Side chain) ; MW: monoisotopic molecular weight

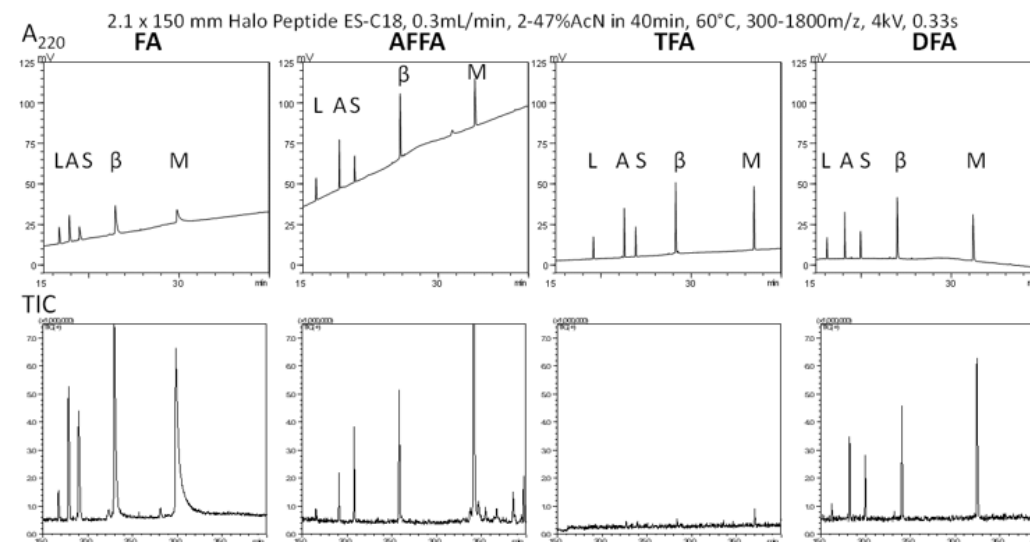
Express synthesis - Up to +100 aa - Conjugations - Cyclizations - Libraries

www.sb-peptide.com

Transitioning from HPLC-UV to HPLC-MS

- Traditional HPLC-UV ion pairing uses Trifluoroacetic acid for good peak shape
- TFA causes significant ion suppression when using Mass Spectrometry as detector
- Weaker ion pairing agents

- Formic Acid
- Amm Formate/FA
- Acetic Acid
- DFA

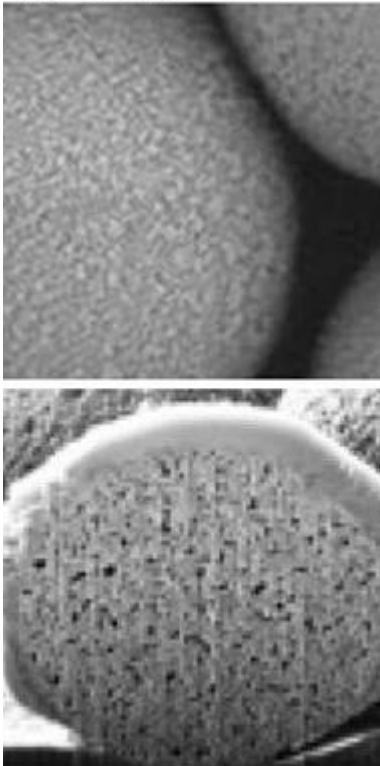


Peptide	Abbrev.	MW
[Leu5]-enkephalin	L	555.6
angiotensin I, human acetate hydrate	A	1297
substance P acetate salt hydrate	S	1348
Melittin, honey bee venom	M	2847
beta-endorphin, human	β	3465

- Weaker ion pairing agents cause degradation of peak shape on traditional C₁₈

The Rapid Development Cycle of Mass Spectrometry

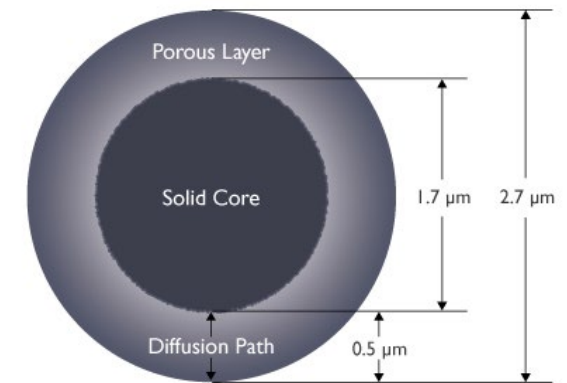
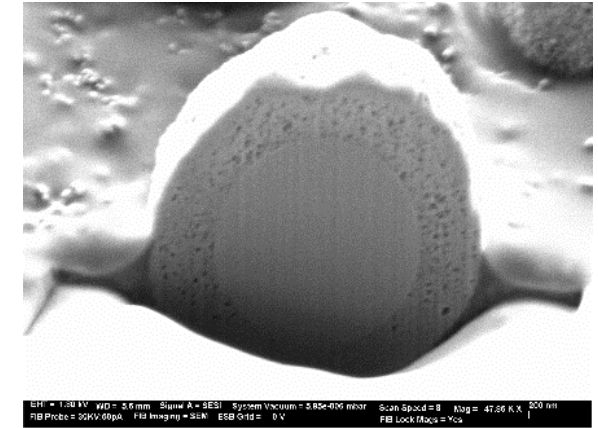
- Chromatography has struggled to keep up with the rapid advances in MS
 - Faster electronics
 - Improved sensitivity
 - Additional dimensions of separation (Ion Mobility)
- Ionization is now the weakest link in the LCMS analytical workflow (Sorry Dr. Fenn!)
- Efficient Chromatography is more important than ever to minimize charge competition, ion suppression during ESI.
- Increasing demand for Chromatography columns specific for LCMS friendly conditions.



Fully Porous Particle (FPP)

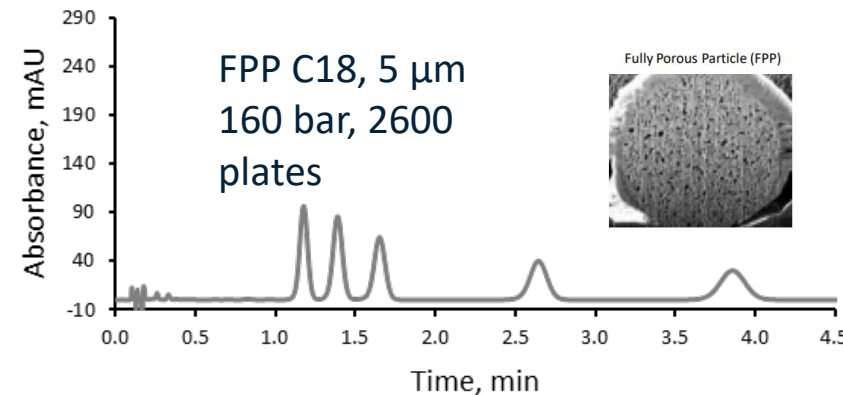
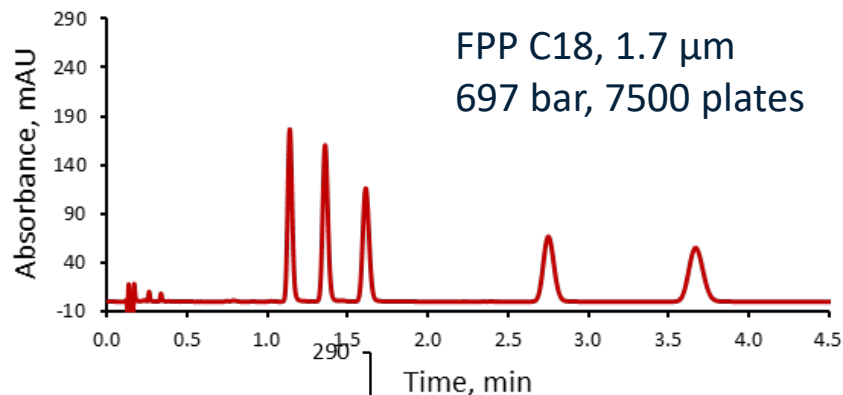
- Improvements in silica and columns
 - Smaller column diameter
 - Increases sensitivity
 - Decreases Lifetime
 - More difficult to work with
 - Reduced loading capacity
- Smaller Silica Particles
 - $N \propto 1/d_p$
 - Increases Back Pressure
- Superficially Porous Silica Particles
 - Shorter diffusion distances
 - Sharper peak shapes
 - Reduced Back Pressures

HALO 90 Å, 2.7 μm



Superficially Porous Particle (SPP)

Power of Fused-Core® Technology



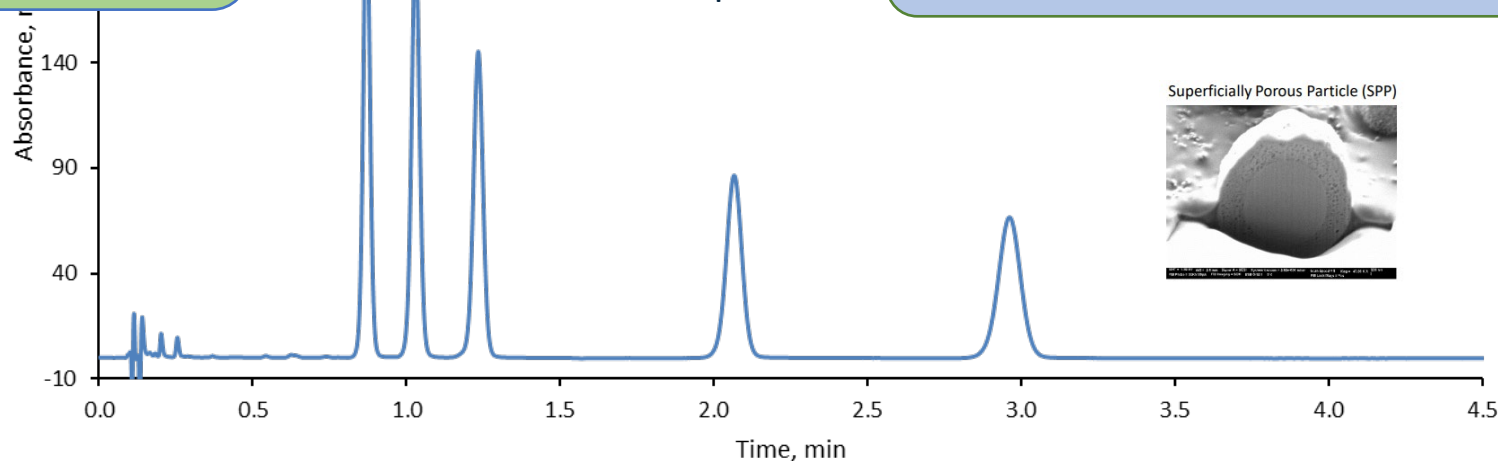
High performance with <math><1/2</math> the back pressure


Faster analysis

HALO® C18, 2.7 μm
339 bar, 7400 plates

Superior efficiency with >2.8x plates!

Sharper peaks, faster analysis

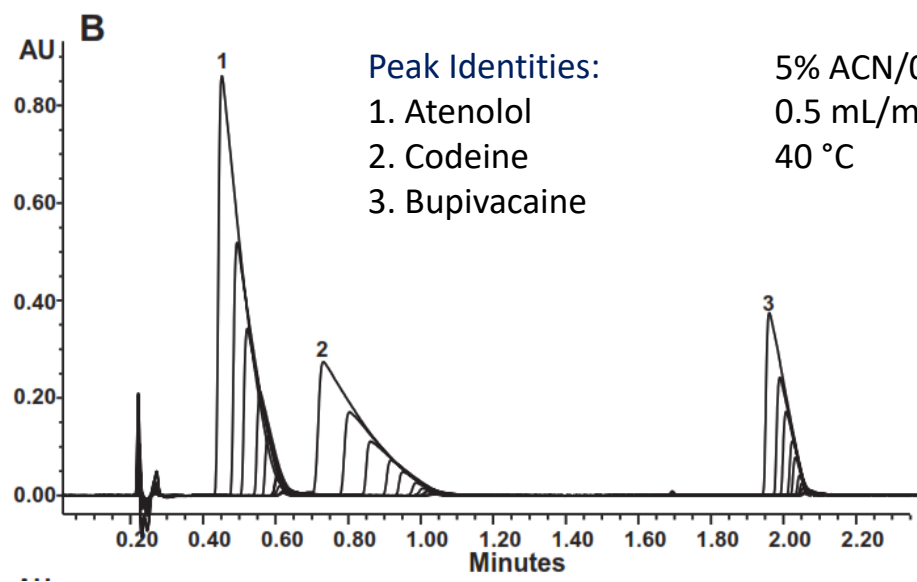




**Managing Basic Compound
Separations (including
peptides) in Reversed-Phase**

Tailing Peak Shape of Basic Compounds

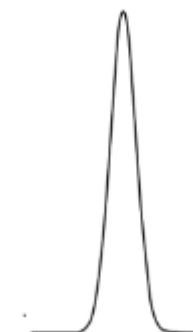
- When basic compounds are run at low pH, they gain a proton and become positively charged.
- At high sample loads, the tailing will become significant and the peak shape will suffer with weak acidic mobile phase modifiers.



5% ACN/0.1% formic acid for 1 min, then 5-95% ACN/0.1% formic acid in 3 min
0.5 mL/min; 230 nm
40 °C

Joséphine Ruta, Daria Zurlino, Candice Grivel, Sabine Heinisch, Jean-Luc Veuthey, Davy Guillaume, Evaluation of columns packed with shell particles with compounds of pharmaceutical interest, *J. Chromatogr. A* 1228 (2012) 221-231.

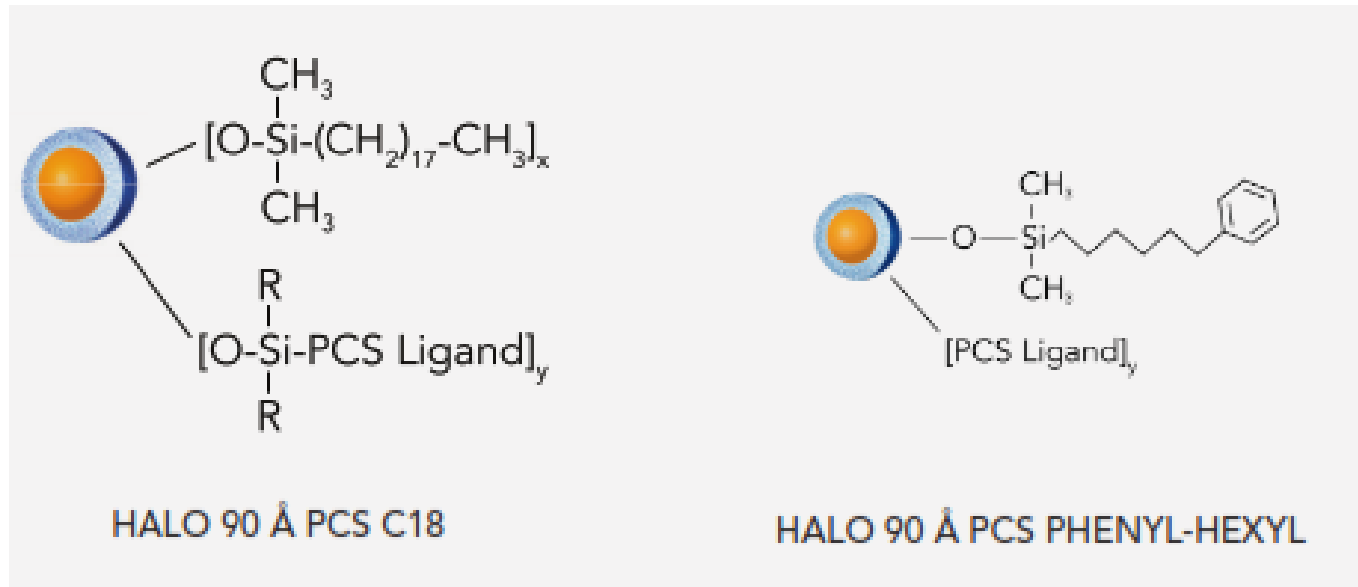
McCalley, D.V. Rationalization of Retention and Overloading Behavior of Basic Compounds in Reversed-Phase HPLC Using Low Ionic Strength Buffers Suitable for Mass Spectrometric Detection. *Anal. Chem.* 2003 ,75,3404-3410.



Goal is to have symmetrical peak shapes across a wide range of sample concentrations

Using a modified silica stationary phase

Introducing the HALO® PCS Phases: Positively Charged Surface



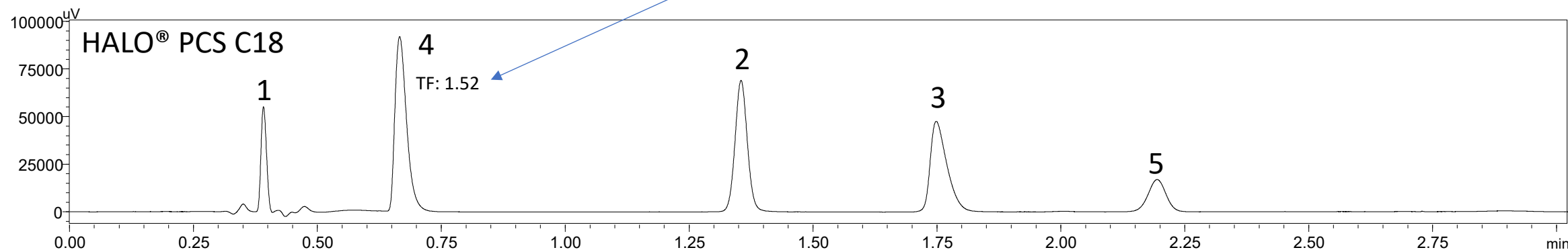
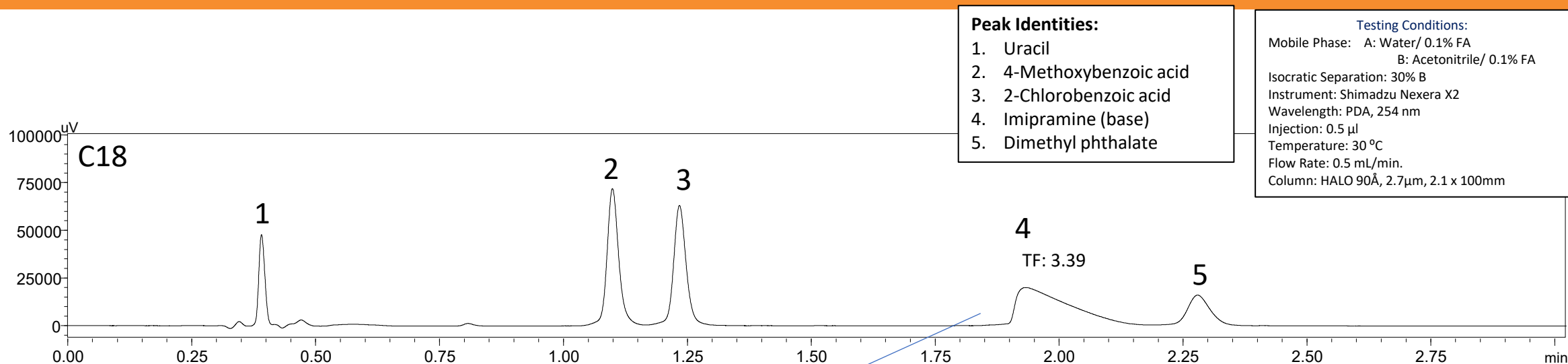
90 Å, 2.7 μm for Small Molecule Analyses

- Excellent peak shape and increased loading capacity for basic compounds
- Alternate L1 selectivity (PCS C18)
- Alternate L11 selectivity (PCS Phenyl-Hexyl)
- Built upon Fused-Core® technology for fast, efficient and reliable separations

160 Å, 2.7 μm for Peptide Separations

- Significantly improved peak widths and symmetry for basic peptides compared to traditional peptide C18 stationary phases
- Designed for performance with formic acid avoiding LCMS signal suppression from TFA
- Alternate L1 selectivity with optimized pore size for peptide separations

C18 vs. HALO[®] PCS C18

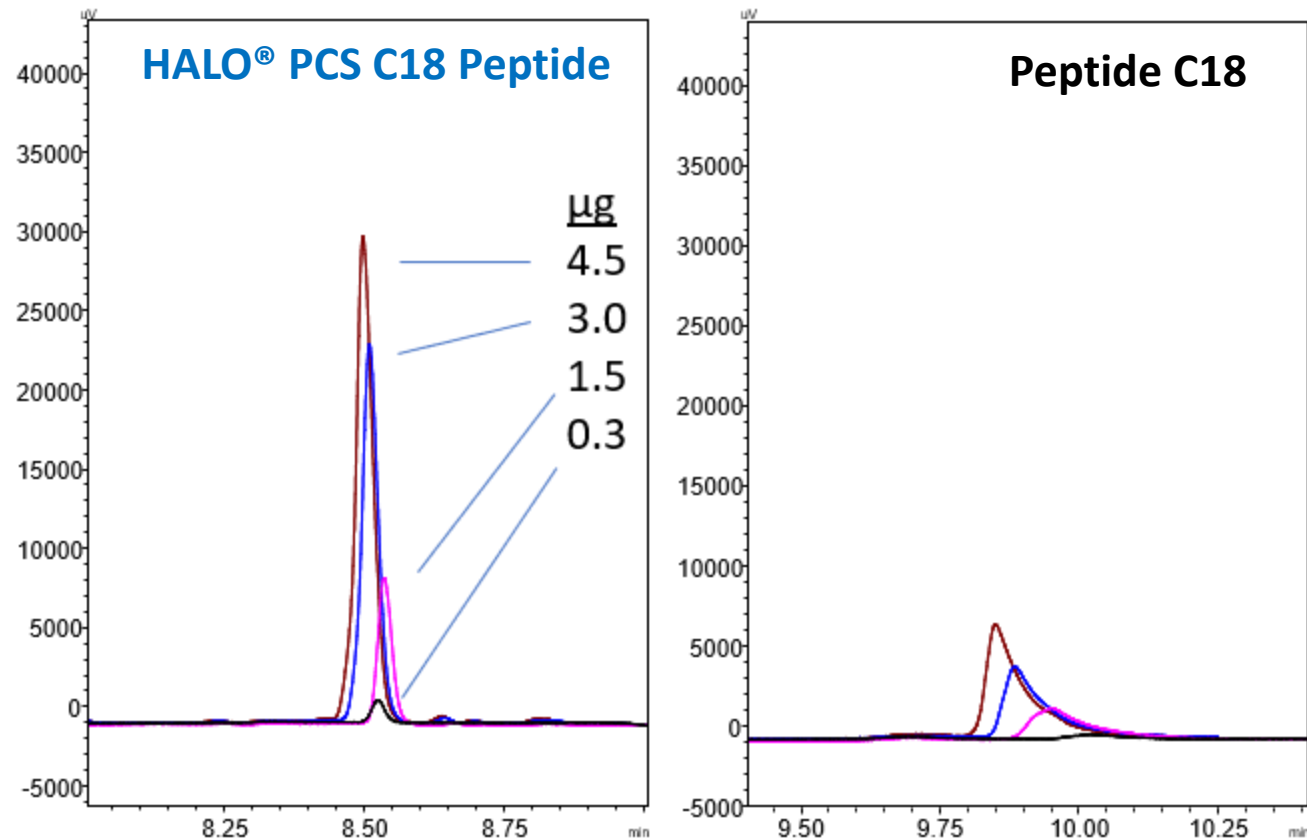


Peptide Load Tolerance

1, 5, 10, and 15 μ L injections of polypeptide (0.3 μ g/ μ L peptides) on 4.6x100mm

Insulin Chain B_{ox}; 3496 Da

Sharp, narrow Insulin B chain peaks on HALO® PCS C18 compared to broad and tailed peaks on standard Peptide C18



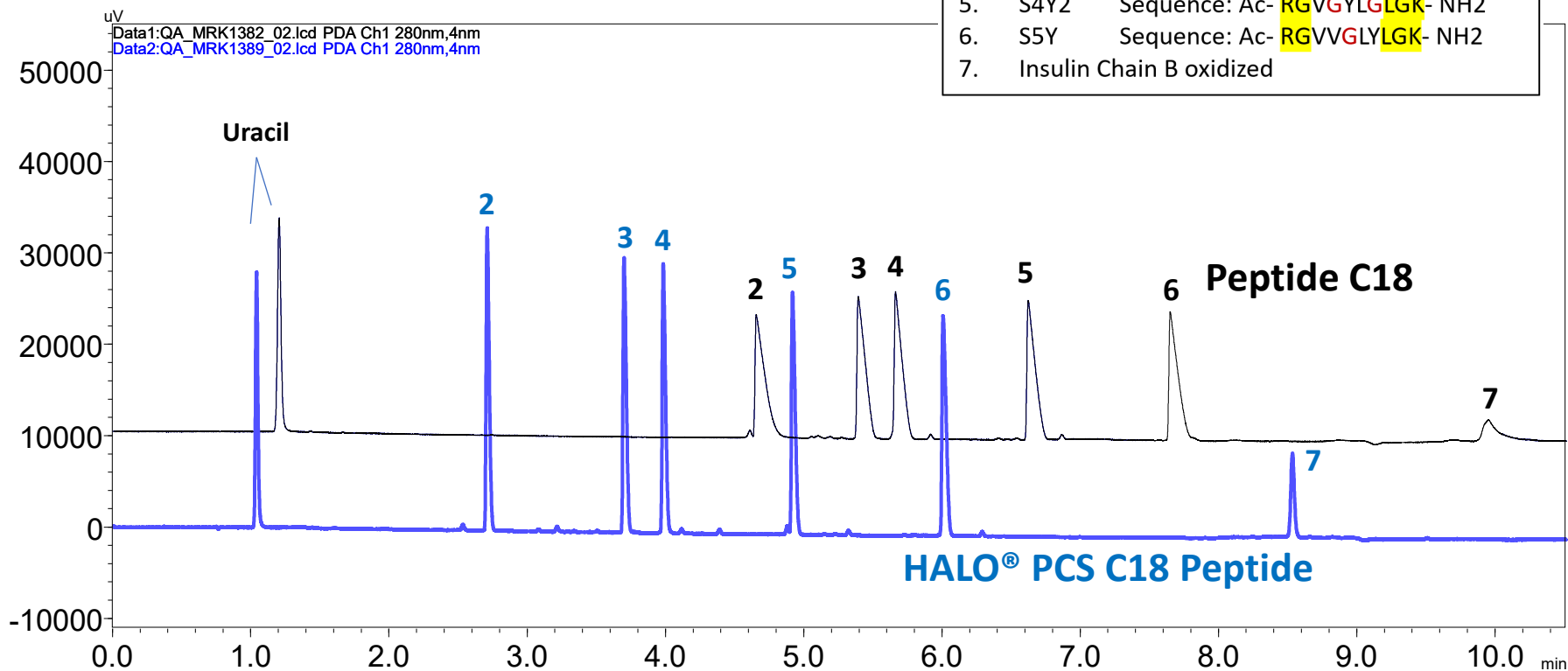
- With increased load:
- Rt shifts forward
 - Peak asymmetry increase

1.5mL/min, 0-35%B in 10min, 30°C; 280nm A=0.1%Formic; B=0.1%Formic in ACN

HALO[®] PCS C18 Peptide vs. Traditional Peptide C18 HALO[®]

4.6 x 100 mm, 1.50 mL/min, 280 nm, 5.0 µL inj.
 Gradient Separation, 0-35%B in 10min
 Mobile Phase A = H₂O + 0.1% formic acid
 Mobile Phase B = ACN + 0.1% formic acid

Peptide QA 4.6x100mm 2.7µm	
1.	Uracil
2.	S1Y Sequence: RGAGGLYLGK -NH ₂
3.	S2Y Sequence: Ac- RGGGGLYLGK -NH ₂
4.	S3Y Sequence: Ac- RGAGGLYLGK -NH ₂
5.	S4Y2 Sequence: Ac- RGVGYLGLGK -NH ₂
6.	S5Y Sequence: Ac- RGVVGLYLGK -NH ₂
7.	Insulin Chain B oxidized

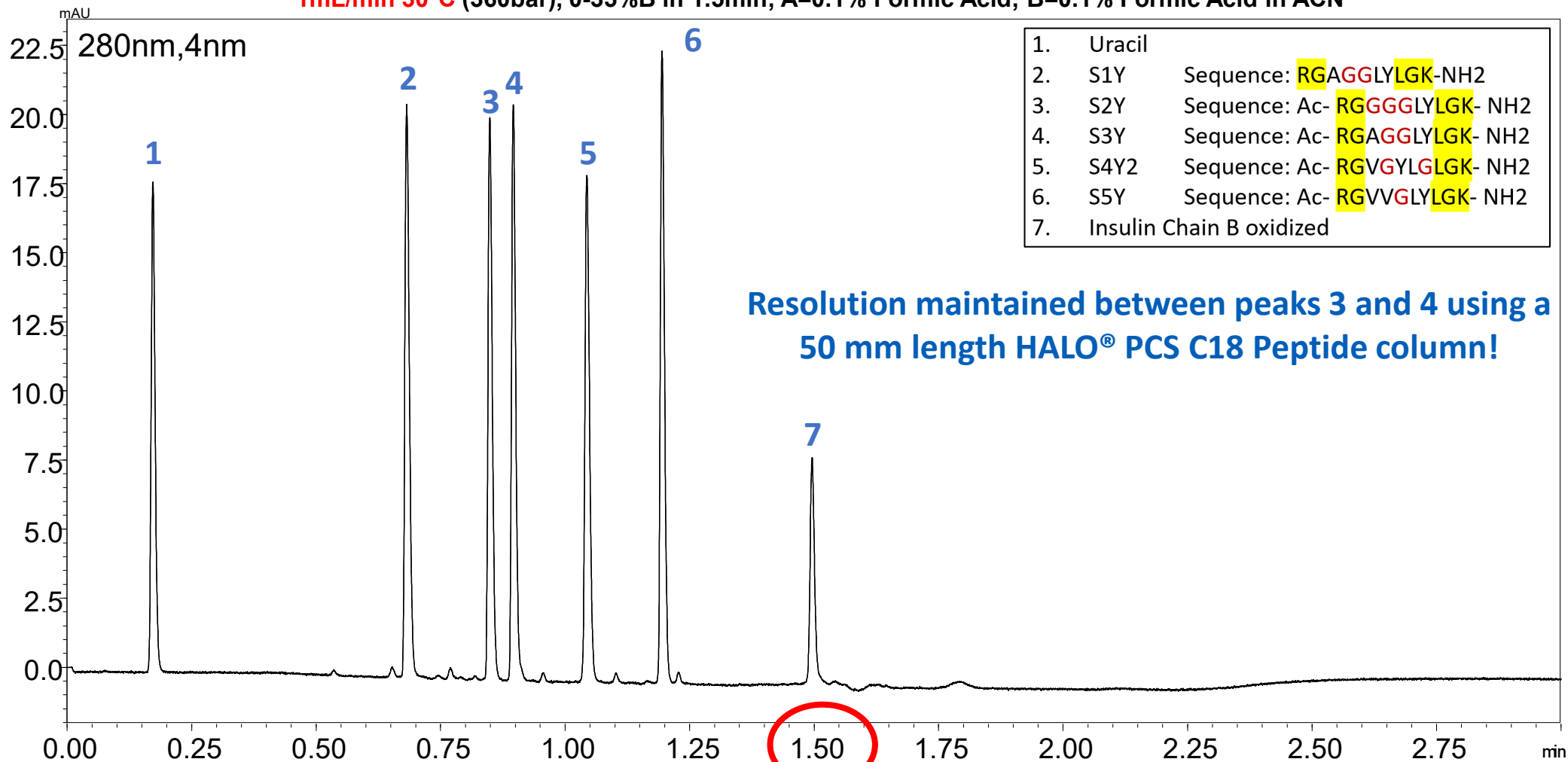


- Gradient separation of 6 peptides
- Decrease in retention time for HALO[®] PCS C18 Peptide
- Improved peak widths and reduced tailing

HALO[®] PCS C18 Peptide: Rapid Separation

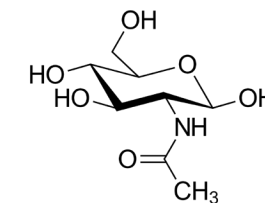


1 μ L of Synthetic Peptide Standard (0.3 μ g/ μ L) PCS C18 Peptide 2.1x50mm 2.7 μ m
1mL/min 30 $^{\circ}$ C (360bar), 0-35%B in 1.5min; A=0.1% Formic Acid; B=0.1% Formic Acid in ACN



Peptide Impurity Characterization

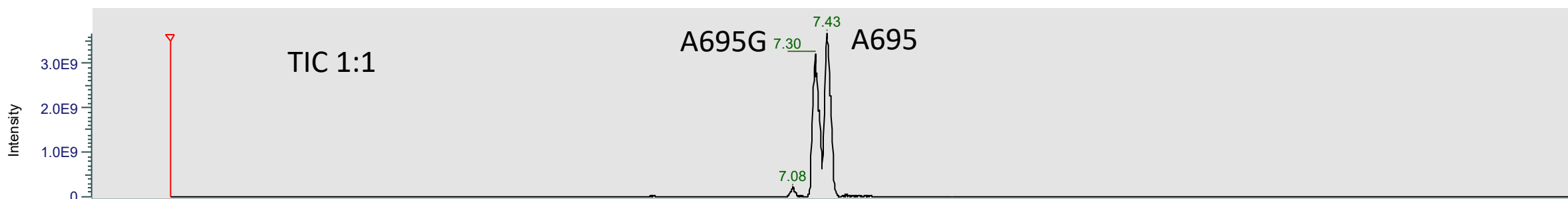
	Structure	Mass (mi.)	[M+2H] ⁺²
APP695-14Pep	VPT ²⁹¹ T ²⁹² AASTPDAVDK	1371.6881	686.8513
APP695-14GPep	VPTT(GlcNAc)AASTPDAVDK	1574.7675	788.3910



Synthetic peptide of 14 aa, glycosylated at position 4 (Thr292), purity by LC/UV = 98+%
What Impurities are present? How much Parental peptide is in the Glycosylated Peptide sample?

HALO® PCS C18 Peptide, 2.1 x 100 mm
0.5 mL/min, 2-12%B in 15 min, 30°C; A=0.1%Formic; B=0.1%Formic in AcN
QExactive HF, 200 ng each injected (0.4 µL)

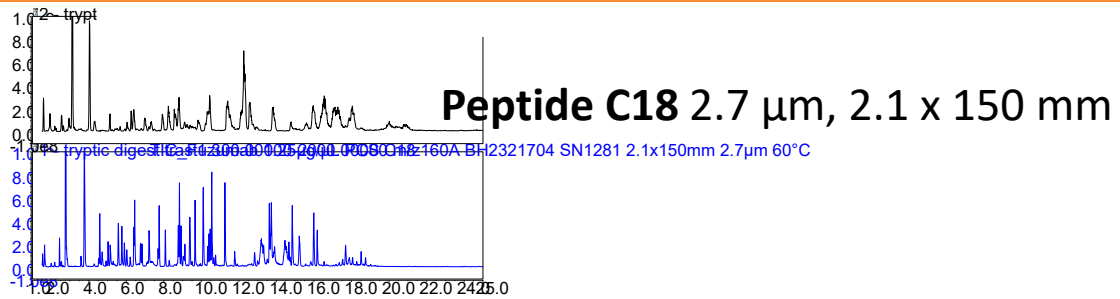
RT :0.00-15.01



NL: 3.70E9
TIC MS
PCSC18160A_2_1m
mFA_LCMS_1to1_BE
B01

Trastuzumab Tryptic Digest: Higher Peak Capacity with HALO[®] PCS C18 Peptide

HALO[®]



$n_{PC} = 170$

HALO[®] PCS C18 Peptide 2.7 μm, 2.1 x 150 mm

$n_{PC} = 488$

0.4mL/min; 60°C; 3-50% in 30 min;
2 μg tryptic digest
A=0.1% Formic Acid in H₂O
B=0.1% Formic Acid in ACN
Shimadzu NexeraX2 -> diverter valve ->
QExactive HF (res=240,000)

MarvelXACT Post-Column Plumbing:

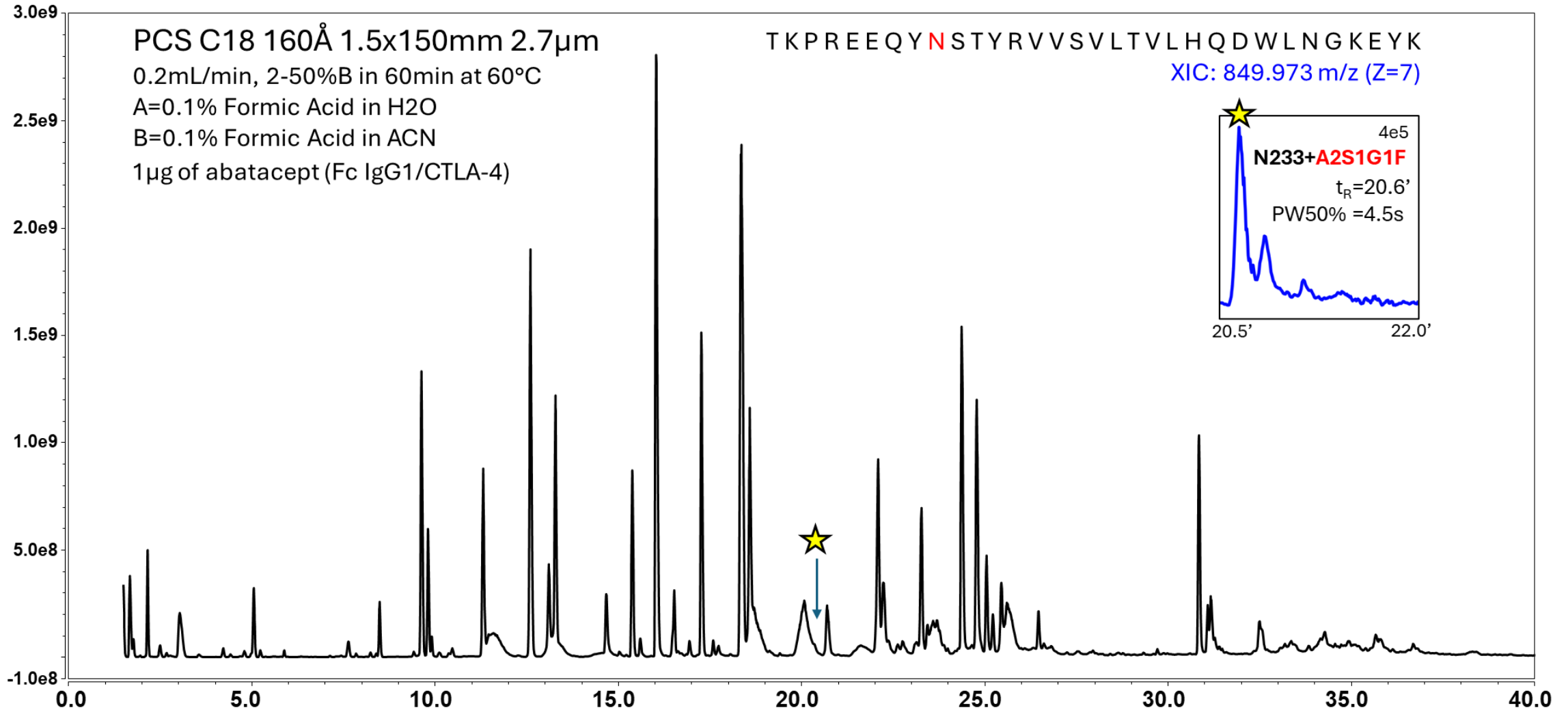
1. 50 μm x 350 mm from column to diverter valve
2. 50 μm x 350 mm from diverter valve to union
3. 50 μm x 150 mm from grounding union to HESI II

n_{PC} based on ID peptides

HALO® PCS C18 Peptide: 1.5 mm ID Columns for Fusion Protein Tryptic Digest

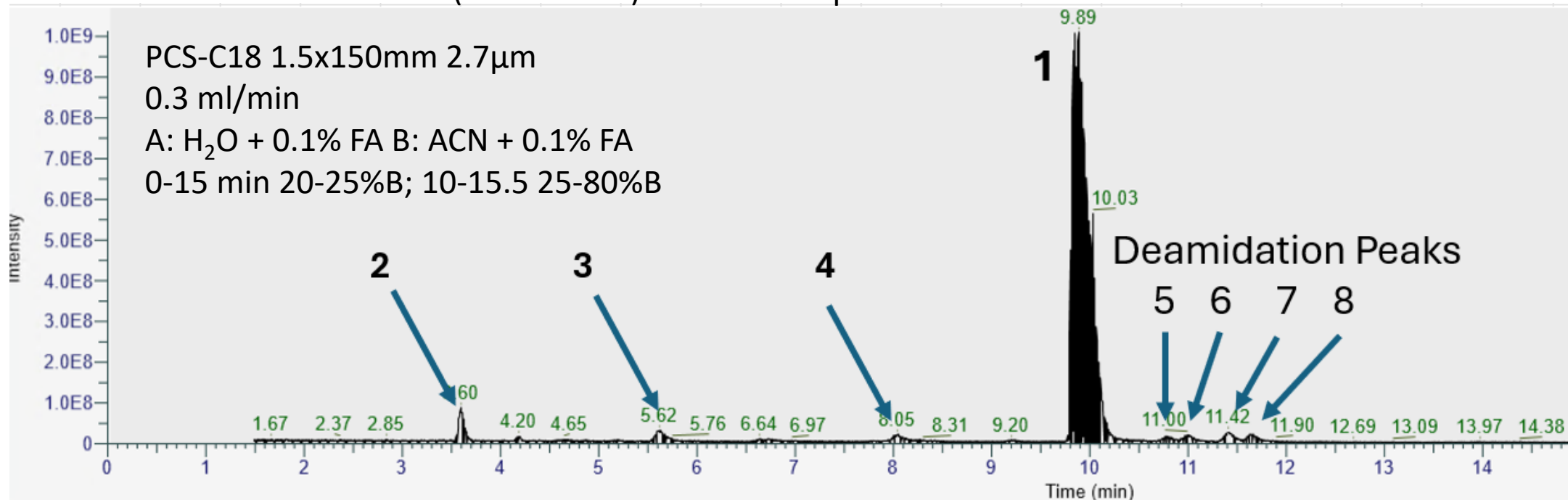


TIC: 300-2000 m/z



USP Glucagon Suitability Test

- Incubate Glucagon in 0.01N HCl @50°C for 48 Hours
- >7% of total peak area desamido glucagons
- USP Guidelines: L1 column (3.0x150mm) 45 minute separation



- | | |
|--|--------------------------------|
| 1) Glucagon | 5) Asp ²⁸ -Glucagon |
| 2) Glucagon Fragment [SRRSQDFVQWLMNT] | 6) Glu ³ -Glucagon |
| 3) Glucagon Fragment [YSKYLDSRRAQDFVWLMNT] | 7) Glu ²⁰ -Glucagon |
| 4) Glucagon – H ₂ O | 8) Glu ²⁴ -Glucagon |

Conclusions

- Ion pairing agents are frequently not MS friendly
- Ion pairing agents that work well with MS generally degrade chromatographic separation
- Chromatographic separations have struggled to keep up with the speed of MS development
- MS specific silica is needed for separations in weak ion pairing agents and for basic compounds
- HALO PCS-C18 has a surface charge to improve separation of basic compounds in weak ion pairing
- HALO PCS-C18 outperforms C18 in peptide separations in 0.1% formic acid
 - Improved Peak Shapes
 - Faster Separations
- Moving PCS-C18 to smaller diameter columns further improves separation
 - Narrower peak widths
 - Higher Peak Capacities
 - Greater Sensitivity

The background is a deep blue gradient with a bokeh effect of light particles. The particles are concentrated in the upper half of the image, creating a shimmering, ethereal glow. The lower half is a solid, darker blue.

Thank You!