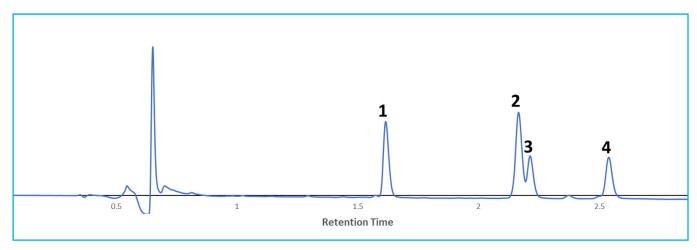


BIOPHARMACEUTICALS



GLP-1 Agonist Separation on HALO® PCS C18



TEST CONDITIONS:

Column: HALO 160 Å PCS C18 1.5 x 150 mm; 2.7 μm

Part Number: 9211x-717

Mobile Phase A: H₂O + 0.1% Formic Acid Mobile Phase B: Acetonitrile + 0.1% Formic Acid

Gradient: Time %B
0 35
3 95
3.01 35
4.5 35

Flow Rate: 0.3 ml/min

Pressure:

Temperature: 60 °C Detection: 220 nm Injection Volume: 2 µl

Sample Solvent: 10mM Tris pH 8.0 in H₂O

Data Rate: 40 Hz

LC System: Shimadzu Nexera X2

PEAK IDENTITIES

- 1. Semaglutide
- 2. Liraglutide
- 3. Retatrutide
- 4. Tirzepatide

MS CONDITIONS:

Ion mode: Positive Electrospray

Scan Mode: MS1
Resolution: 120,000
Sheath Gas Flow Rate: 35
Aux Gas Flow Rate: 10
Sweep Gas Flow Rate: 2
Spray Voltage: 4kV
Capillary Temp: 320 °C
Aux Gas Heater Temp: 275 °C

S-Lens RF Level: 60V

Mass Spectrometer: Thermo Q-Exactive HF

GLP-1/GIP agonists are a rapidly growing class of medications used to manage diabetes and obesity. Recent studies have also shown benefits in cardiovascular disease, cancer, and many other health concerns. The GLP-1 market is expected to grow to over \$50 Billion by 2030. Most GLP-1 medications are modified peptides of ~40AA length. Here we demonstrate a rapid separation of 4 GLP-1 peptides, 3 of which are currently commercially available, the fourth in Phase 3 clinical trials as of this writing. Each is lipidated at a lysine residue increasing their hydrophobicity. Additionally Retatrutide and Tirzepatide are modified with Alpha-amino butyric acid.

Using the HALO® PCS C18, $2.7\mu m$ 1.5 x 150 mm column, we are able to separate all 4 peptides in less than 3 minutes. Their identification was confirmed via High Resolution MS.



